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
Care Instructions™

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European Care Labeling (DIN ISO 3758:2012)




Washing Process

-  - maximum washing temperature 95°C
- normal process
-  - maximum washing temperature 70°C
- normal process
-  - Maximum washing temperature 60°C
- Normal process
-  - Maximum washing temperature 60°C
- Mild process
-  - Maximum washing temperature 50°C
- Normal process
-  - Maximum washing temperature 50°C
- Mild process
-  - Maximum washing temperature 40°C
- Normal process
-  - Maximum washing temperature 40°C
- Mild process
-  - Maximum washing temperature 40°C
- Very mild process
-  - Maximum washing temperature 30°C
- Normal process
-  - Maximum washing temperature 30°C
- Mild process
-  - Maximum washing temperature 30°C
- Very mild process
-  - Maximum washing temperature 40°C
- Hand wash
-  - Do not wash









Bleaching Process

-  - any bleaching agent allowed
-  - only oxygen / non-chlorine bleach allowed
-  - do not bleach





Tumble Drying Process

-  - tumble drying possible
- normal temperature
- maximum exhaust temperature 80°C
-  - tumble drying possible
- drying at lower temperature
- maximum exhaust temperature 60°C
-  - do not tumble dry










Natural Drying Process

-  - line drying
-  - drip line drying
-  - flat drying
-  - drip flat drying
-  - line drying in the shade
-  - drip line drying in the shade
-  - flat drying in the shade
-  - drip flat drying in the shade

Ironing Process










































-  - iron at a maximum sole-plate temperature of 200°C
-  - iron at a maximum sole-plate temperature of 150°C
-  - iron at a maximum sole-plate temperature of 110°C without steam
- steam ironing may cause irreversible damage
-  - do not iron

Professional Textile Care Process

-  - professional dry cleaning in tetrachloroethene and all solvents listed for the symbol F
- normal process
-  - professional dry cleaning in tetrachloroethene and all solvents listed for the symbol F
- mild process
-  - professional dry cleaning in hydrocarbons (distillation temperature between 150°C and 210°C, flash point between 38°C and 70°C)
- normal process
-  - professional dry cleaning in hydrocarbons (distillation temperature between 150°C and 210°C, flash point between 38°C and 70°C)
- mild process
-  - do not dry clean
-  - professional wet cleaning
- normal process
-  - professional wet cleaning
- mild process
-  - professional wet cleaning
- very mild process
-  - do not professional wet clean






































The first and second editions ISO 3758 were published in 1991 and 2005. The third edition ISO 3758:2012 has been published recently and replaces the previous version of the standard (ISO 3758:2005). Key changes are the addition of symbols for natural drying processes and the change of 'Do not bleach' symbol. The previous version used a blackened triangle; in the 2012 version this has now reverted back to a lined version. The care symbols used in ISO 3758: 2012 consist of 5 main treatments and shall appear in the order washing, bleaching, drying, ironing and professional textile care. For details, please visit <http://ginetex.info/ginetex/>.

American Care Labeling

 Wash	Machine wash cycles				Warning symbols for laundering  Do not wash  Do not bleach  Do not dry (used with Do not wash)  Do not wring			
	 normal	 permanent press	 delicate/gentle	 Hand wash				
	Water Temperatures							
	max. Temperature	(200F) 95°C	(160F) 70°C	(140F) 60°C	(120F) 50°C	(105F) 40°C	(65F-85F) 30°C	
	Symbol	⋮	⋮	⋮	⋮	⋮	⋮	
 Bleach	 Any bleach when needed	 Only Non-Chlorine bleach when needed						
	Tumble Dry Cycles				Additional Instructions  Do not iron  Do not tumble dry  In the shade (added to line dry, drip dry, or dry flat)  No steam			
 Dry	 normal	 permanent press	 delicate/gentle	 line dry/hang to dry				
	Tumble Head Settings							
	 any head	 high	 medium	 low	 not head/air	 drip dry	 dry flat	
 Iron	Iron-Dry or steam							
	 200°C (390F) high	 150°C (300F) medium	 110°C (230F) low					
 Dryclean	Dryclean – normal cycle			 Do not dryclean	Dryclean – additional instructions			
	 any solvent	 any solvent except Trichloroethylene	 Petroleum solvent only		 short cycle	 reduced moisture	 low head	 no steam finishing

Note: This figure illustrates the symbols to use for laundering and drycleaning instructions. As a minimum, laundering instructions should include, in order, four symbols: washing, bleaching, drying and ironing; drycleaning instructions shall include one symbol. Additional words may be used to clarify the instructions.

Canadian Care Labeling

Wash																							
 Wash	 Do not wash	<p>Machine Wash Cycles</p> <p>       </p> <p> normal permanent press delicate/gentle Hand wash Do not wring Wet-clean </p> <p>Water Temperatures</p> <table border="0"> <tr> <td>max. Temperature</td> <td>(200F)</td> <td>(160F)</td> <td>(140F)</td> <td>(120F)</td> <td>(105F)</td> <td>(65F-85F)</td> </tr> <tr> <td></td> <td>95°C</td> <td>70°C</td> <td>60°C</td> <td>50°C</td> <td>40°C</td> <td>30°C</td> </tr> <tr> <td>Symbol</td> <td>⋮</td> <td>⋮</td> <td>⋮</td> <td>⋮</td> <td>⋮</td> <td>⋮</td> </tr> </table>	max. Temperature	(200F)	(160F)	(140F)	(120F)	(105F)	(65F-85F)		95°C	70°C	60°C	50°C	40°C	30°C	Symbol	⋮	⋮	⋮	⋮	⋮	⋮
max. Temperature	(200F)	(160F)	(140F)	(120F)	(105F)	(65F-85F)																	
	95°C	70°C	60°C	50°C	40°C	30°C																	
Symbol	⋮	⋮	⋮	⋮	⋮	⋮																	
Bleach																							
 Bleach	 Do not bleach	<p>   </p> <p> Any bleach when needed Only Non-Chlorine bleach when needed </p>																					
Dry																							
 Dry	 Do not tumble dry  Do not dry (used with) Do not wash	<p>Tumble Dry Cycles</p> <p>      </p> <p> normal permanent press delicate/gentle line dry/hang to dry dry flat </p> <p>Heat Setting</p> <p>        </p> <p> any head high medium low not head/air drip dry In the shade </p>																					
Iron																							
 Iron	 Do not iron	<p>Iron-Dry or steam</p> <p>     </p> <p> 200°C (390F) high 150°C (300F) medium 110°C (230F) low No steam </p>																					
Professional Textile Care																							
 Dryclean	 Do not dryclean	<p>Dryclean – normal cycle</p> <p>   </p> <p> any solvent, except Trichlorethylene Petroleum solvent only </p>																					

The Canadian standard for care labeling has been revised. The new version has symbols in black and white replacing the previous “traffic light” colors of green, amber, and red. The new standard is harmonized with the American and international standards for care labeling using five basic symbols which must appear in the sequence: washing, bleaching, drying, ironing, professional textile care. Any additional information must appear in English and French.

Chinese Care Labeling (GB/T 8685-2008)

Washing Process	
	- maximum washing temperature 95°C - normal process
	- maximum washing temperature 70°C - normal process
	- Maximum washing temperature 60°C - Normal process
	- Maximum washing temperature 60°C - Mild process
	- Maximum washing temperature 50°C - Normal process
	- Maximum washing temperature 50°C - Mild process
	- Maximum washing temperature 40°C - Normal process
	- Maximum washing temperature 40°C - Mild process
	- Maximum washing temperature 40°C - Very mild process
	- Maximum washing temperature 30°C - Normal process
	- Maximum washing temperature 30°C - Mild process
	- Maximum washing temperature 30°C - Very mild process
	- Maximum washing temperature 40°C - Hand wash
	- Do not wash

Bleaching	
	- any bleaching agent allowed
	- only oxygen / non-chlorine bleach allowed
	- do not bleach

Tumble Dry	
	- tumble drying possible - normal temperature - maximum exhaust temperature 80°C
	- tumble drying possible - drying at lower temperature - maximum exhaust temperature 60°C
	- do not tumble dry

Natural Air Dry	
	- line drying
	- drip line drying
	- flat drying
	- drip flat drying
	- line drying in the shade
	- drip line drying in the shade
	- flat drying in the shade
	- drip flat drying in the shade

Ironing Process	
	- iron at a maximum sole-plate temperature of 200°C
	- iron at a maximum sole-plate temperature of 150°C
	- iron at a maximum sole-plate temperature of 110°C without steam - steam ironing may cause irreversible damage
	- do not iron

Professional Textile Care Process	
	- professional dry cleaning in tetrachloroethene and all solvents listed for the symbol F - normal process
	- professional dry cleaning in tetrachloroethene and all solvents listed for the symbol F - mild process
	- professional dry cleaning in hydrocarbons (distillation temperature between 150°C and 210°C, flash point between 38°C and 70°C) - normal process
	- professional dry cleaning in hydrocarbons (distillation temperature between 150°C and 210°C, flash point between 38°C and 70°C) - mild process
	- do not dry clean
	- professional wet cleaning - normal process
	- professional wet cleaning - mild process
	- professional wet cleaning - very mild process

National Textile Base Standard Technical Sub-committee discussed and voted for revision of GB/T 8685 in the Huangshan annual technical meeting in April 2008. An updated standard GB/T 8685-2008 is issued and is effective from 1 March 2009.

A permanence label shall include symbols of washing, bleaching, drying, ironing and professional cleaning in sequence. Sufficient and appropriate symbols shall be used to ensure garment would not be damaged during cleaning process.

Japanese Care Labeling

Washing (with water)



Washable - maximum temperature 95°C



Machine washable - maximum temperature 60°C



Machine washable - maximum temperature 40°C



Machine washable - with slow water current or gently by hand - maximum temperature of 40°C



Machine washable - with slow water current or gently by hand - maximum temperature of 30°C



Gently hand wash only - maximum temperature 30°C



Cannot be washed with water

Possibility of chlorine bleaching



Chlorine-based bleaching allowed



Do not use chlorine-based bleach

Ironing



Ironed at high temperature (between 180°C - 210°C)



Ironed at medium temperature (between 140°C - 160°C)



Ironed at low temperature (between 80°C - 120°C)



Cannot be ironed



The wave-symbol indicates that clothes ironed should be covered with another cloth.



Can be dry-cleaned. Use solvent of perchloroethylene or petroleum - based matter



Can be dry-cleaned. Use petroleum - based solvent



Cannot be dry-cleaned

Wringing



Wring gently



Cannot be wrung

Drying



Hung and drip - dried



Hung and drip - dried in the shade



Laid down to dry



Laid down to dry in the shade

Labeling method

1. Symbols should be arranged from left to right according to the following sequence



2. For colored products which are not usually bleached, the symbol for possibility of chlorine bleach may be omitted.
3. For products which are not usually ironed, the symbols for ironing may be omitted (Except cannot be ironed).
4. For products which can be washed with water, the symbols for dry-cleaning may be omitted. (Except cannot be dry-cleaned).
5. The symbols should be either in black or dark blue whereas the prohibition symbols are in red on a white background.

alternative or obsolete Characters

	wash		Tumble dry normal
	hand wash		Tumble dry, low heat
	do not wash		Tumble dry, medium heat
	30°C normal wash		Do not tumble dry
	40 °C normal wash		Iron without steam
	50 °C normal wash		Iron, low heat (230F) without steam
	60 °C normal wash		Iron, medium heat (300F) without steam
	70 °C normal wash		Iron, high heat (390F) without steam
	95 °C normal wash		Do not iron
	30°C permanent press		Do not wet clean
	40°C permanent press		Do not bleach
	50°C permanent press		Bleach (Only Chlorine - old Sign)
	60°C permanent press		Dry in the shade (added to line dry, drip dry, or dry flat)
	70°C permanent press		
	95°C permanent press		
	30°C delicate; gentle		max. Temperature 200F (95°C)
	40°C delicate; gentle		max. Temperature 160F (70°C)
	50°C delicate; gentle		max. Temperature 140F (60°C)
	60°C delicate; gentle		max. Temperature 120F (50°C)
	70°C delicate; gentle		max. Temperature 105F (40°C)
	95°C delicate; gentle		max. Temperature 65-85F (30°C)

